

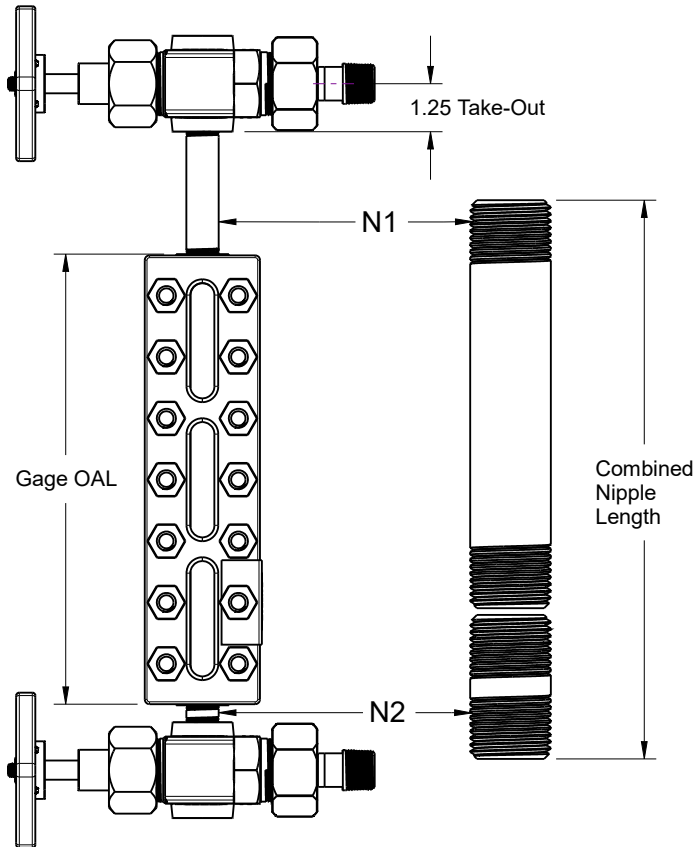
Single Union Valves: FT15 & 15A

Vessel Center-to-Center

- Gage OAL

- .375

= Combined Nipple Length (N1 + N2)



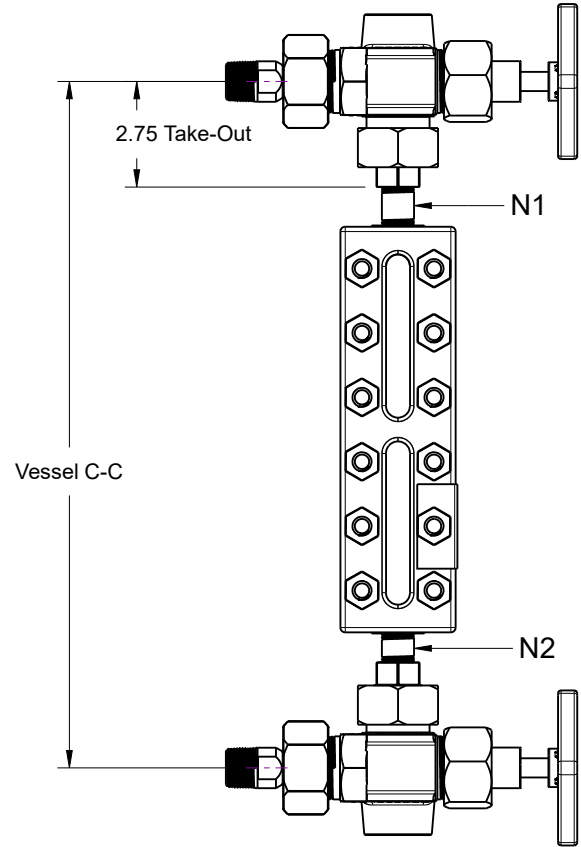
Double Union Valves: FT25

Vessel Center-to-Center

- Gage OAL

- 3.375

= Combined Nipple Length (N1 + N2)



Note:

- We recommend the minimum length for N1 and N2 to be 1.5" long. This avoids use of close nipples.
- Nominal thread engagement = 17/32" per connection
- Unless otherwise noted the Level Gage will be centered between vessel connections

Minimum Valve Centers - End Connected



Inferno Manufacturing Corporation
 115 Ricou St. Shreveport, LA USA 71107
 T (318) 221-8454 F (318) 222-4106
 inferno@infernomfg.com

Combined Nipple Length Formula:
 Single & Double Union Valves

Drawing No: A212135 Aprvd Date: 3/22/2021
 Drawing Date: 3/22/2021 Revision: 0
 Drawn by: TB Rev Date: N/A
 Approved by: AO © 2021 Inferno Mfg Corp