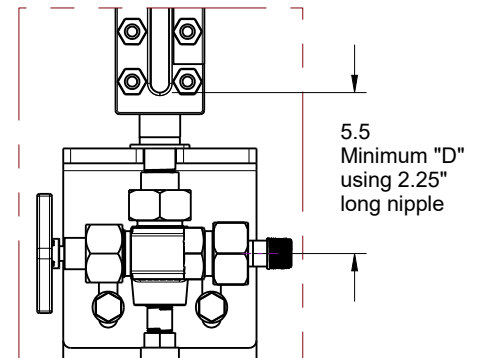
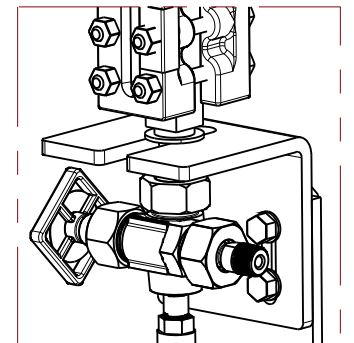
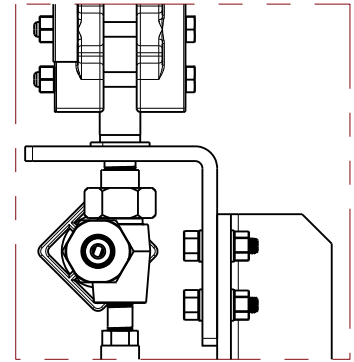
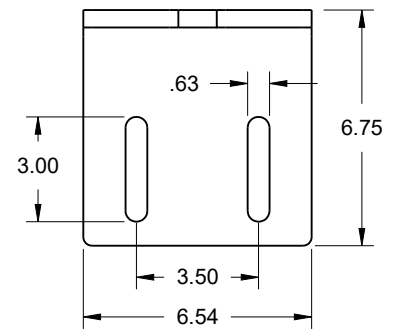
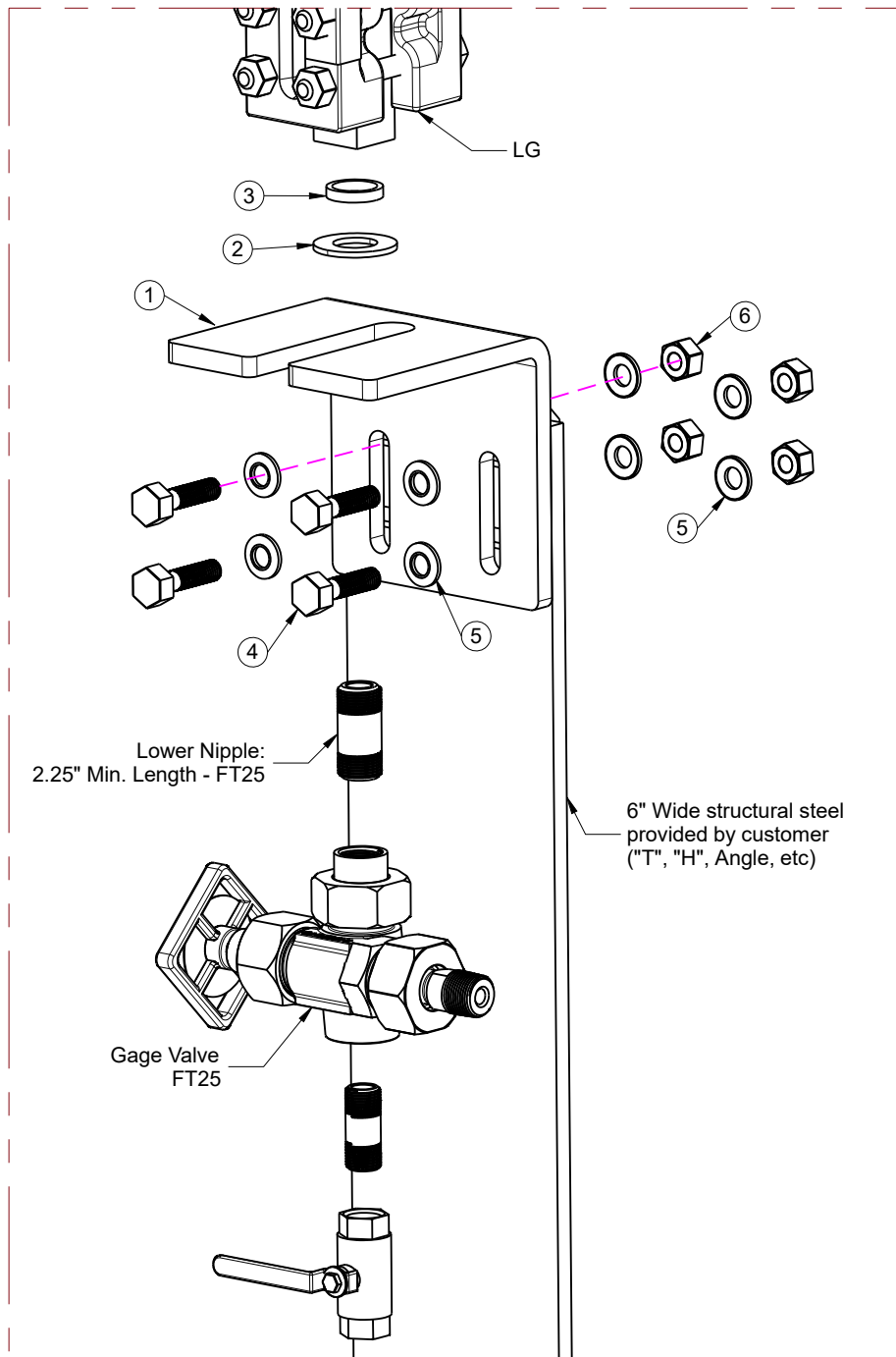


Item	Bom, Non-Weld Bracket Kit	Qty
1	Bracket: Level Gage Bottom Support, Non-Welded, CS	1
2	Washer (Spanner): 2" OD, Flat, 18-8 SS	1
3	Spacer: LG Support Bracket, .25 Thick, T316 SS	1
4	Cap Screw: 1/2"-13 x 2", Heavy Hex Head, ASTM A-193 B7	4
5	Washer: Belleville .531" x 1.063" OD x .100" Thick, 17-7 SS	8
6	Nut: 1/2"-13, Heavy Hex, ASTM A-194 Grade 2H	4



Sheet 1 of 3

FT25 (Double union gage valve - as shown above):
Requirement for minimum length lower nipple adds 3/4" to
published Minimum End Connected Vessel C-C dimensions
(2-1/4" less 1-1/2" = 3/4" delta)

Spacer (item 3) not required for extended length gage chambers



Inferno Manufacturing Corporation

115 Ricou St. Shreveport, LA USA 71107

T (318) 221-8454 F (318) 222-4106

inferno@infernomfg.com

**No-Weld Bracket Kit for
End Connected Level Gage,
FT25 Double Union Valve**

Drawing No: A222280

Drawing Date: 4/1/2022

Drawn by: TB

Approved by: AO

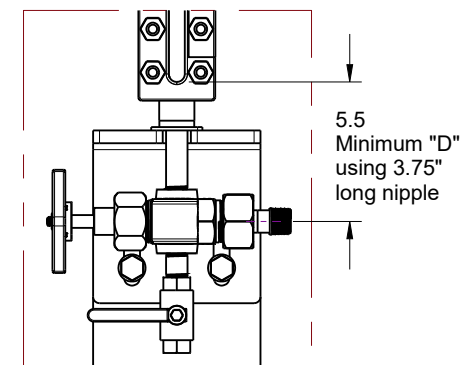
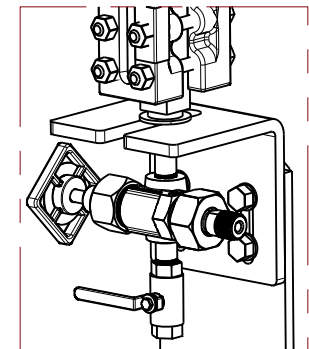
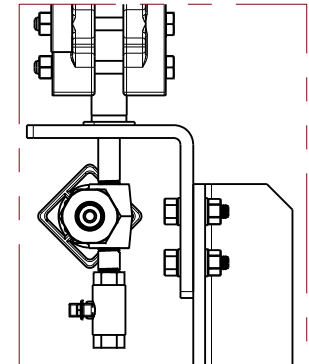
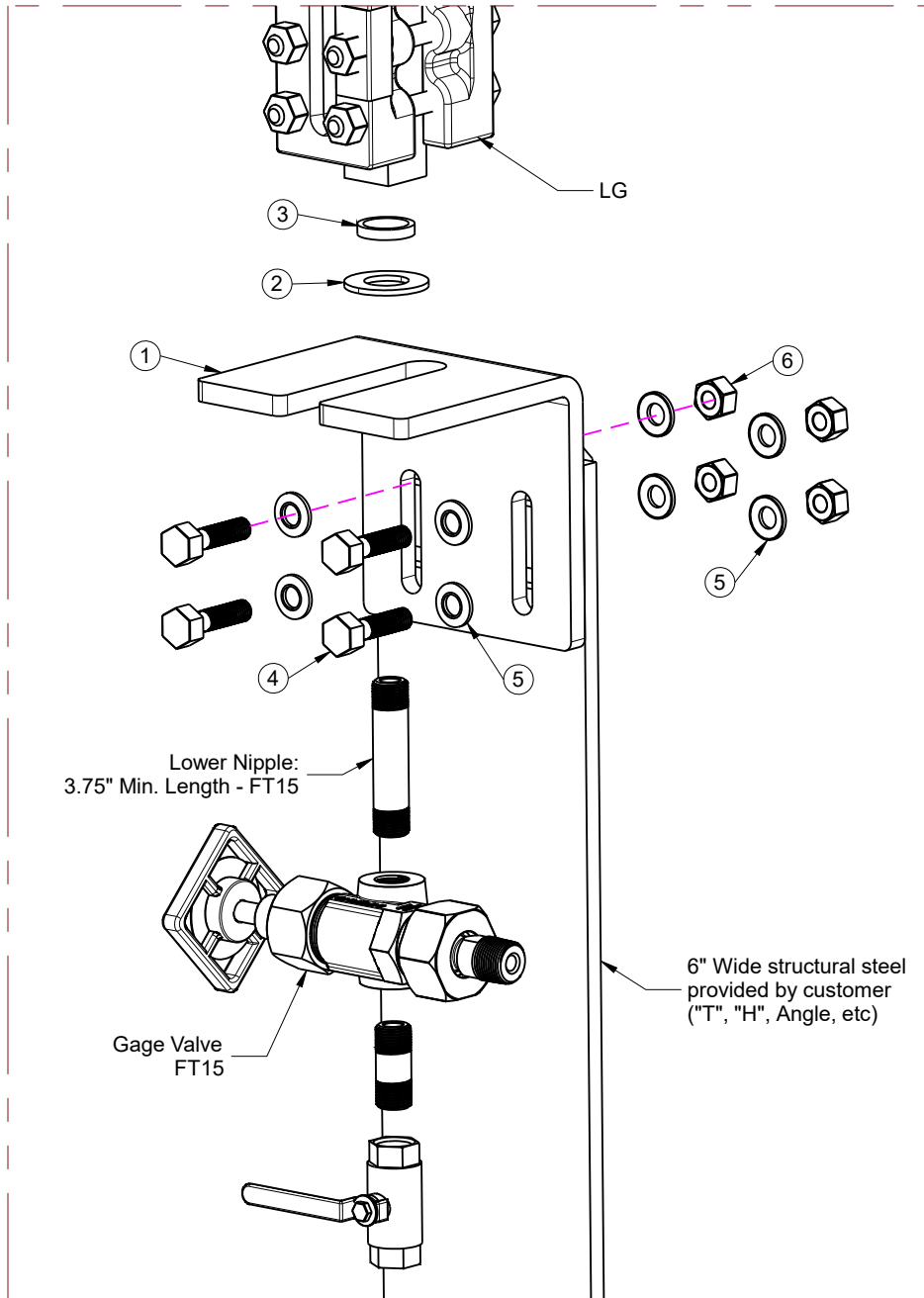
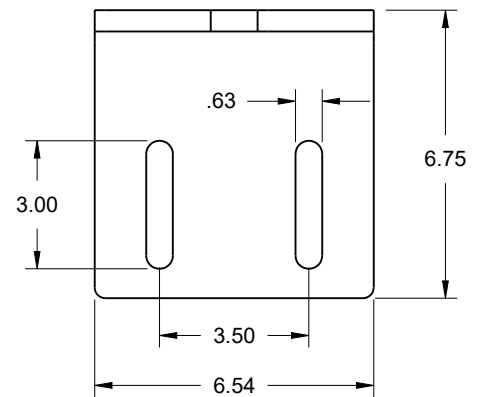
Apprvd Date: 4/1/2022

Revision: E

Rev Date: 12/4/2023

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Item	Bom, Non-Weld Bracket Kit	Qty
1	Bracket: Level Gage Bottom Support, Non-Welded, CS	1
2	Washer (Spanner): 2" OD, Flat, 18-8 SS	1
3	Spacer: LG Support Bracket, .25 Thick, T316 SS	1
4	Cap Screw: 1/2"-13 x 2", Heavy Hex Head, ASTM A-193 B7	4
5	Washer: Belleville .531" x 1.063" OD x .100" Thick, 17-7 SS	8
6	Nut: 1/2"-13, Heavy Hex, ASTM A-194 Grade 2H	4



Sheet 2 of 3

FT15 or 15A (Single union gage valve - as shown above):
Requirement for minimum length lower nipple adds 3/4" to
published Minimum End Connected Vessel C-C dimensions
(3-3/4" less 1-1/2" = 2-1/4" delta)

Spacer (item 3) not required for extended length gage chambers



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115 Ricou St. Shreveport, LA USA 71107

T (318) 221-8454 F (318) 222-4106

inferno@infernomfg.com

**No-Weld Bracket Kit for
End Connected Level gage,
FT15 Single Union Valve**

Drawing No: A222280

Drawing Date: 4/1/2022

Drawn by: TB

Approved by: AO

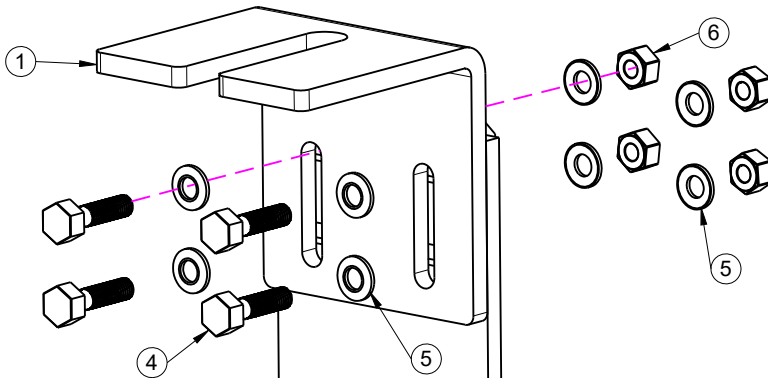
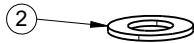
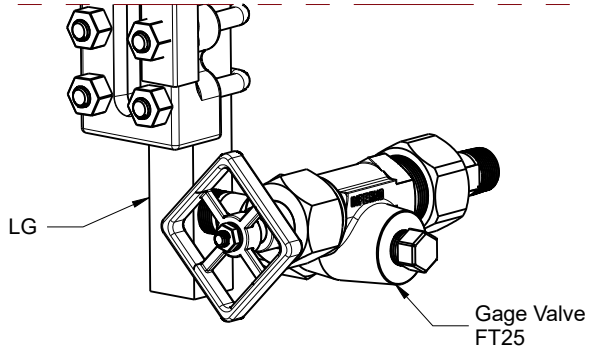
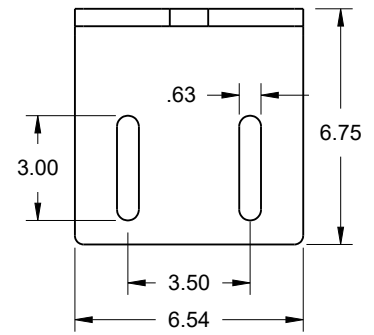
Apprvd Date: 4/1/2022

Revision: E

Rev Date: 12/4/2023

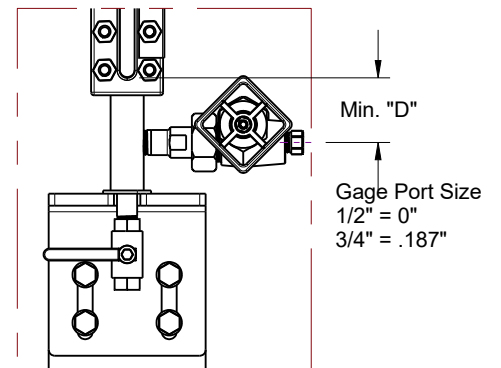
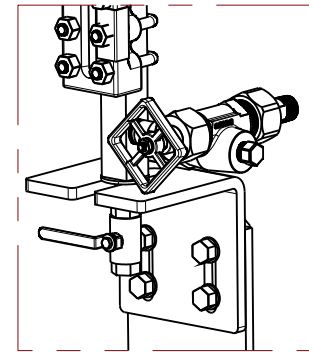
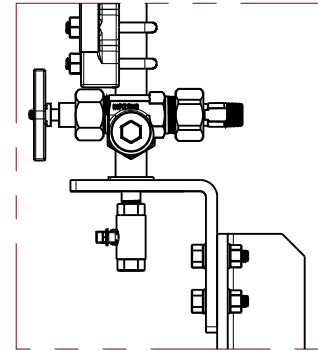
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Item	Bom, Non-Weld Bracket Kit	Qty
1	Bracket: Level Gage Bottom Support, Non-Welded, CS	1
2	Washer (Spanner): 2" OD, Flat, 18-8 SS	1
4	Cap Screw: 1/2"-13 x 2", Heavy Hex Head, ASTM A-193 B7	4
5	Washer: Belleville .531" x 1.063" OD x .100" Thick, 17-7 SS	8
6	Nut: 1/2"-13, Heavy Hex, ASTM A-194 Grade 2H	4



Ball Valve Nipple:
2.25" Min. Length

6" Wide structural steel
provided by customer
("T", "H", Angle, etc)



Sheet 3 of 3



Inferno Manufacturing Corporation

115 Ricou St. Shreveport, LA USA 71107

T (318) 221-8454 F (318) 222-4106

inferno@infernomfg.com

**No-Weld Bracket Kit for
Close Hook-Up (CH) Level Gage**

Drawing No: A222280

Drawing Date: 4/1/2023

Drawn by: TB

Approved by: AO

Apprvd Date: 4/1/2023

Revision: E

Rev Date: 12/4/2023

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